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D4894-1

Job Sheet 183259



Part No: D4894-1

Job Qty: 1 ea

Part Name: Fwd Beam



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/14/18

Job Tracking No:

Due Date: 10/5/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV B SHEET 1 IPP REV:A 13.05.27 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	10/5/18	10/5/18	0.00	0.00	Start Up Waterjet		DL 18/10/16
100	Waterjet	1 pcs	10/5/18	10/5/18	0.00	2.38	Waterjet1	ONAX	DL 18/10/16
110	QC	1 pcs	10/5/18	10/5/18	0.00	0.00	QC2 Waterjet-1		DL
114	Mill Conv	1 pcs	10/5/18	10/5/18	0.00	1.56	Mill Conv 1		DL
116	QC	1 pcs	10/5/18	10/5/18	0.00	0.00	QC2 Machining-3		DL 18/10/16
120	QC	1 pcs	10/5/18	10/5/18	0.00	0.00	QC8 Machining-3		DL 18/10/16
130	HandFinish	1 pcs	10/5/18	10/5/18	0.00	0.19	HandFinish1		DL 18/10/16
131	Powdercoat	1 pcs	10/5/18	10/5/18	0.00	0.15	Powdercoat1		DL 18/10/16
132	QC	1 pcs	10/5/18	10/5/18	0.00	0.00	QC3		NOV 09 2018
140	QC	1 pcs	10/5/18	10/5/18	0.00	0.00	QC5		NOV 09 2018
150	Packaging	1 pcs	10/5/18	10/5/18	0.00	0.00	Packaging3-2	NOV 09 2018	NOV 09 2018
160	QC21-SA	1 Ea	10/5/18	10/5/18	0.00	0.00	QC21		NOV 12 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6B1.000X06.000	6061T6 Bar 1.00 X 6.00	4.3860 ft (4.386 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6B1.000X06.000	4	50	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :		Step #:		QTY Effective :		MRB (QSI042) Approval	
Description Work Order D				Disposition			
Container No: S118986 Part: D4894-1 Job No: 183259 Serial No/Batch: S118986 Inspector: _____ Exp Date: _____ Instructions: Various STC's Date: 10/16/18						Completed By	
						Lead hand / Supervisor Approval Verification	
						QC / QA Coordinator Approval	
Root Cause							
Environment ☐	No Re-verf ☐						
Design ☐	Operator ☐						
Doc/Data ☐	Offset/Sev ☐						
Equip/Tooling ☐	Supplier ☐						
Handling/Pre ☐	Training ☐						
Material ☐	Use for Testing ☐						
Internal Transport ☐	Poor Information ☐						
Tribal Knowledge ☐	Rushing ☐						
LOA ☐	Product Improvement ☐						
Substation ☐	Process Improvement ☐						
Past Expiry Date ☐	Manufacturing Process ☐						
Misidentified ☐	Past Due ☐						
		OTHER :					

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